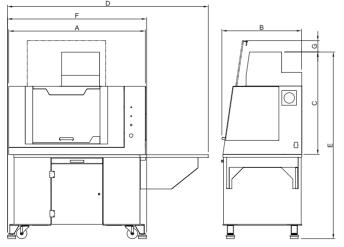


# **VMC 1300 Pro**

### **CNC MILLING MACHINE**





Machine Dimensions.

A 3 axis CNC milling machine available either floor standing or for bench mounting, with totally enclosed high visibility interlocking guard, suitable for all levels of education and training. A powerful, high-speed spindle (6000 rpm) makes the VMC 1300 Pro ideal for heavy duty cutting, as well as cutting a range of resistant materials such as wax, plastic, acrylic, free cutting alloys, aluminium and steel.

Available with 6 or 8 Station Automatic Tool Changer and the option of Flood Coolant with Industrial Cabinet Base.



### **VMC 1300 Pro**

## THE VMC 1300 PRO COMES AS STANDARD WITH:

- VR CNC Milling Operating Software (PC not included)
- QuickCAM 2D Design Software (1 seat)
- Power Drawbar with Manual Actuation
- Workholding Clamps
- Installation and Instruction Manuals
- Ethernet or USB Connection

NB The Flood Coolant model comes complete with Industrial Cabinet Base.

#### RECOMMENDED SYSTEM REQUIREMENTS

Please refer to page 27.

#### RECOMMENDED SOFTWARE PROGRAMS

All software necessary to control the VMC 1300 Pro is included. Also included is a seat of QuickCAM 2D Design - an easy to use 2D CAD package.

- 2D Designs: The VR Milling software can import DXF, DWG, EPS and Gerber files in addition to G & M code programs and as such will link with programs such as Techsoft 2D Design and CorelDraw.
- 3D Designs: To enable import of STL files from 3D design packages, QuickCAM Pro software is required. (see pages 38 39).

### **OPTIONAL EQUIPMENT INCLUDES:**

Table Mounted 6 or 8 Station Automatic Tool Changer (which can be removed to enable full 375mm X axis travel), Pneumatic Vice and Guard, Spray Mist Coolant, Automatic Lubrication System, 4th Axis Programmable Rotary Fixture (not available with flood coolant model) and Machine Bench (flood coolant model comes as standard with industrial cabinet base).













| MECHANICAL<br>DETAILS                 | VMC<br>1300 PRO                          |
|---------------------------------------|--|
| Machine Length (A)                    | 1300mm - 51.18in                         |
| Machine Depth (B)                     | 750mm - 29.53in                          |
| Machine Height (C)                    | 1325mm - 52.17in                         |
| Length with Optional PC Arm (D)       | 1910mm - 75.20in                         |
| Machine Height with Optional Base (E) | 1765mm - 69.49in                         |
| Machine Length with Optional Base (F) | 1330mm - 52.36in                         |
| Additional Height door open (G)       | 65mm - 2.56in                            |
| Machine Weight                        | 353kg - 778.23lb                         |
| Machine Weight with Opt. Base         | 456kg - 1005.31lb                        |
| Table Size                            | 600 x 180mm - 23.62 x 7.09in             |
| Travel X Axis Without ATC             | 375mm - 14.76in                          |
| Travel X Axis With ATC Fitted         | 250mm - 9.84in                           |
| Travel Y Axis                         | 160mm - 6.30in                           |
| Travel Z Axis                         | 235mm - 9.25in                           |
| Table to Spindle                      | 305mm - 12.01in                          |
| Max. Spindle Speed                    | 6000rpm                                  |
| Max. Feed Rate                        | 5000mm/min - 196.85in/min                |
| Max. 3D Profiling                     | 4500mm/min - 177.17in/min                |
| Spindle Motor                         | 1.6kW - 2.15HP                           |
| Axes Motors                           | Stepper                                  |
| Power Requirements                    | Single Phase,<br>230V - 10A / 110V - 16A |
| Frequency                             | 50/60 Hz                                 |

