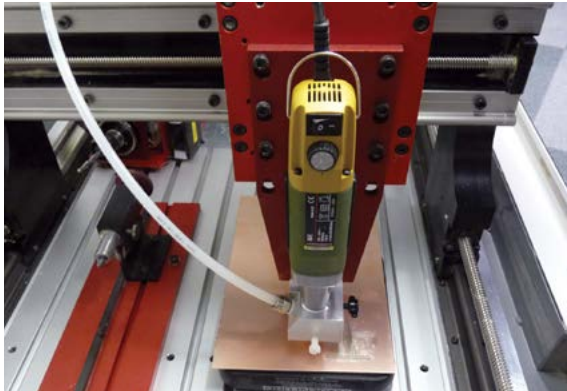


## Router Accessories

FLOATING HEAD, AUTOMATIC TOOL CHANGERS, VACUUM BEDS, CLAMPING KITS, FIXTURES AND DUST EXTRACTION UNITS

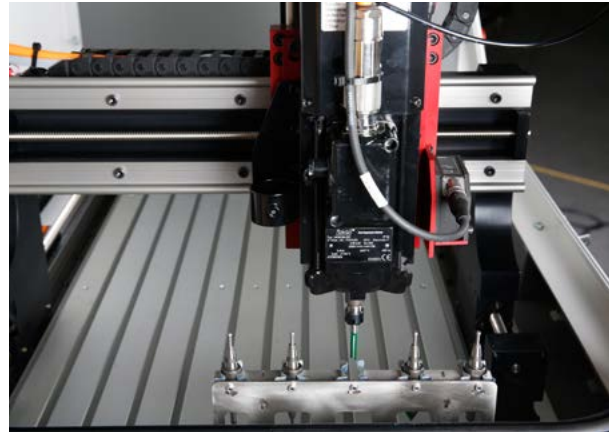


### PCB Production with a Floating Head

Denford's 'Floating Head' option permits manufacture of PCB's and engraving of uneven surfaces, and is ideal for batch manufacture of PCB boards.

The floating head comes complete with a quick change facility for a swift interchange with the standard issue router motor.

The cutting tool profiles around the outside of the tracks creating an isolation gap. The weight of the spindle motor plunges the cutter into the PCB board, and depth is set by a plastic disc that floats on the material surface. A float up to 5mm is possible using this technology.



### 5 STATION AUTOMATIC TOOL CHANGER

The 5 Station Automatic Tool Changer is now **supplied as standard** on the new Router 2600 ATC and Router 6600 ATC and is NOT available as an optional accessory. It comes complete with 5 SK11 Toolholders and 8 collets and offers the following benefits:

- Saves time wasted in repeatedly setting tool offsets
- No additional software required as the 5 station ATC is compatible with all Denford 2D and 3D software



### DUST PRO 100 EXTRACTION UNIT

Denford's Large Capacity Dust Extraction system is a purpose-designed dust control system for use with the MRC 40, Compact 1000 Pro, Router 2600/Pro/ATC & Router 6600/Pro/ATC. It can be used as a stand-alone unit, or incorporated within Denford's Universal Machine Bench, as shown above.

The unit is highly effective in removing airborne dust and light particles produced during machining, and is recommended for schools where MDF is regularly used. The unit comes ready to use including a removable / reusable dust collection bag and separate HEPA filter.

Dimensions: H530mm W460mm D670mm  
H20.87in W18.11in D26.38in

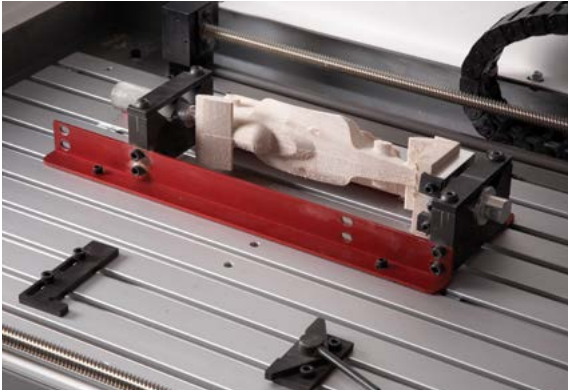


### DUST PRO 50 EXTRACTION UNIT

Particle and dust extraction unit suitable for use with the MRC 40, Compact 1000 Pro and Router 2600/Pro/ATC. This purpose designed unit is ideal for extraction of airborne dust created during the manufacturing process, and also to vacuum the machine after the cutting process is complete.

The unit comes complete with castors, flexible hose and fittings.

Dimensions: H530mm W300mm D300mm  
H20.87in W11.81in D11.81in



### F1 IN SCHOOLS CAR FIXTURE

The F1 in Schools Car Manufacturing Fixture comes as standard with 2 clamping systems to enable the manufacture of Bloodhound SSC and Formula 1® Class cars. The fixture clamps directly to the T-slotted table on the MRC 40\*, Compact 1000 Pro, Router 2600/Pro/ATC, Router 6600/Pro/ATC and Vertical Router. It is also suitable for use on the VMC 1300.

\*T-slotted table not standard equipment with MRC 40.



### ADDITIONAL CLAMPING KIT

Additional Clamping Kit includes 2 Parallel Clamping Rails with T-Nuts, (allowing the workpiece to be raised from the bed, to permit 'through' machining), 1 additional L Bracket and Lever Clamp with T-Nuts.



### LARGE FORMAT VACUUM BED

Suitable for use with the Router 2600/Pro/ATC, Router 6600/Pro/ATC and the Vertical Router, the large format bed is supplied with an external vacuum pump. Suitable for 'blind' machining and 'through' machining when used with sacrificial mat.

It is available in 2 sizes:

- 600 x 400mm - 23.62 x 15.75in: Router 2600/Pro/ATC, Router 6600/Pro/ATC.
- 1000 x 600mm - 39.37 x 23.62in: Router 6600/Pro/ATC [as shown above] and Vertical Router.

Requires single phase, 16A supply protected by either a fuse or an MCB C Type



### VACUUM PADS

Vacuum Pads are suitable for the MRC 40, Compact 1000 Pro, Router 2600/Pro/ATC and Router 6600/Pro/ATC. The package includes 2 vacuum pads and an integral vacuum pump.

Suitable for 'blind' machining only.

